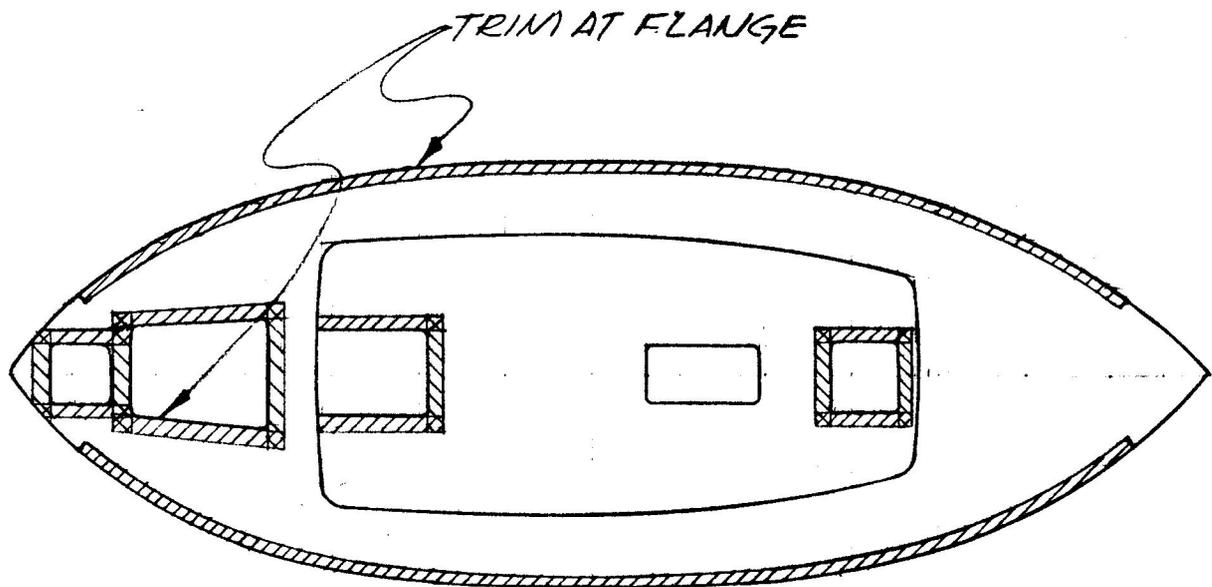


DECK - FIRST LAMINATION

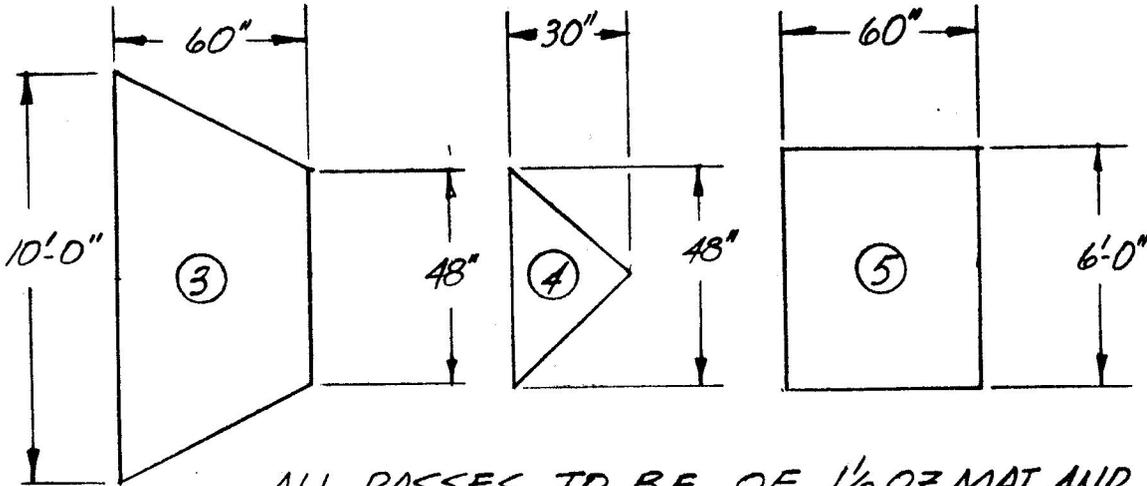
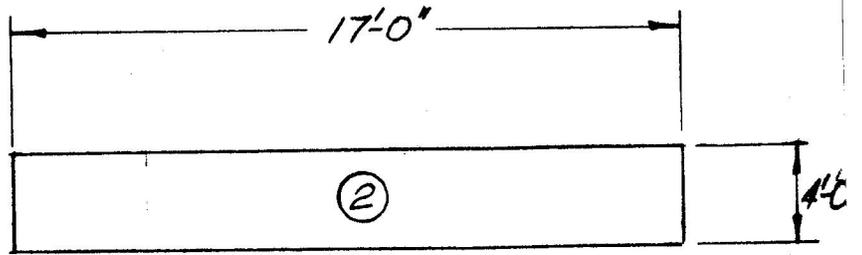
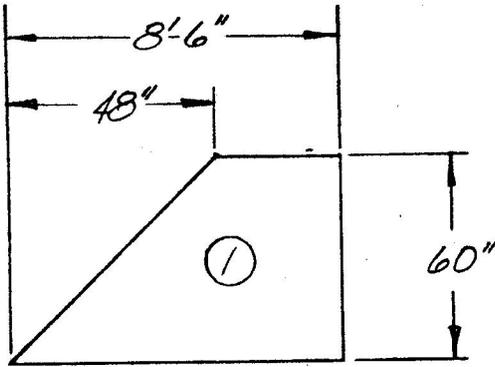
LAMINATE FLANGE AND ALL HATCHES WITH
6" MAT TAPE.

GAL. RESIN REQUIRED -
GAL CATALYST REQUIRED -
MEN REQUIRED -
HOURS REQUIRED -

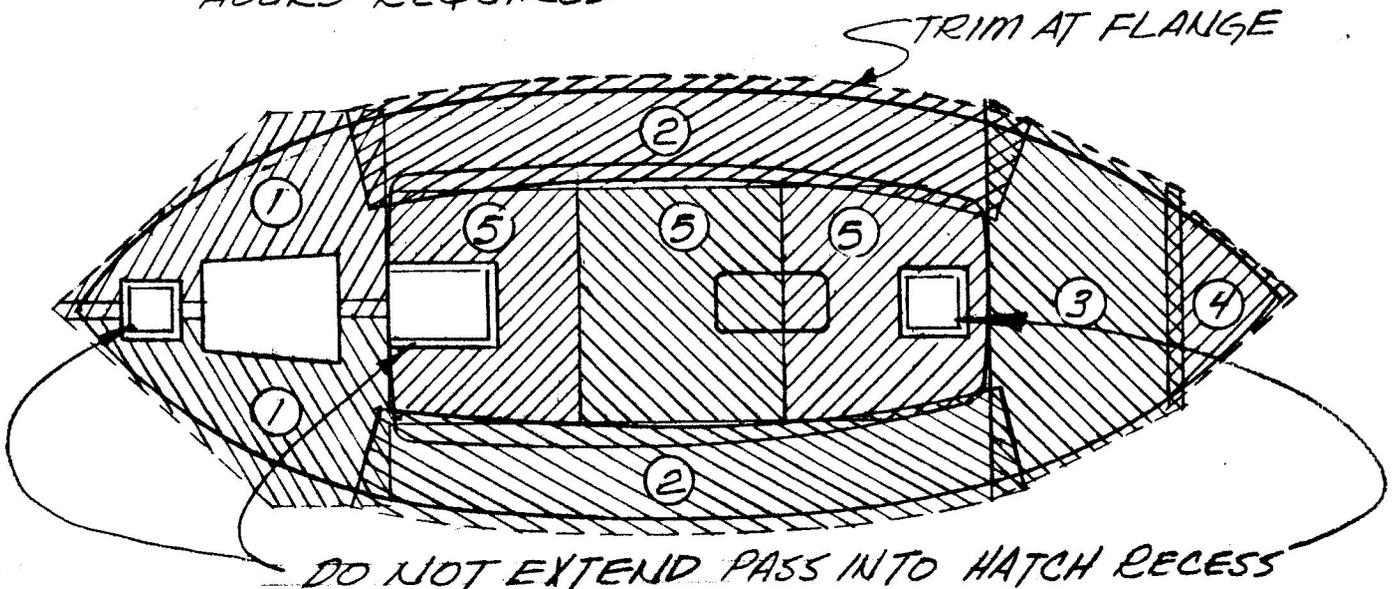
ALL EDGES TO BE FEATHERED.



DECK - SECOND LAMINATION

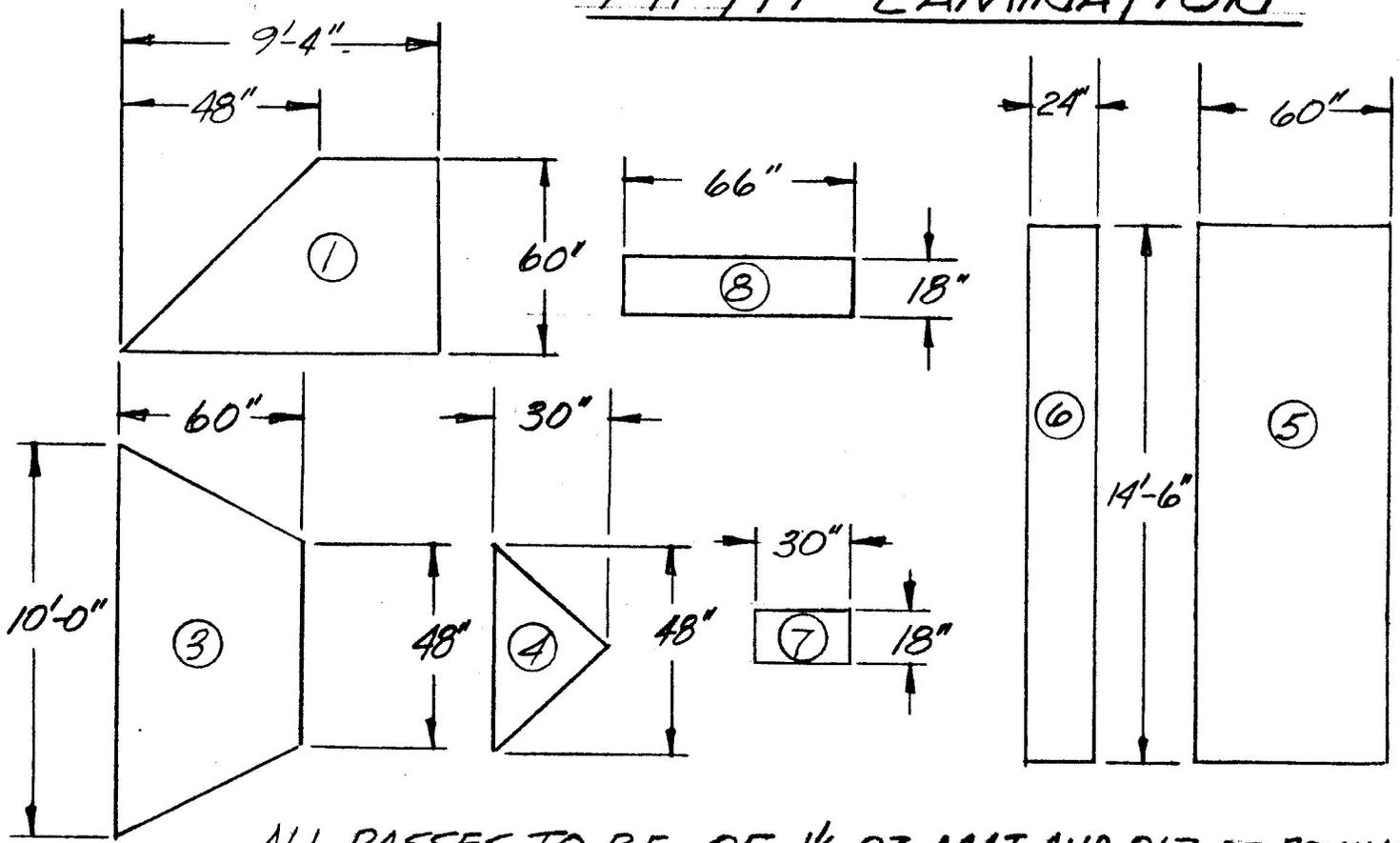


ALL PASSES TO BE OF $1\frac{1}{2}$ OZ MAT AND $7\frac{1}{2}$ OZ CLOTH.
 GAL. RESIN REQUIRED -
 GAL. CATALYST REQUIRED -
 MEN REQUIRED -
 HOURS REQUIRED -

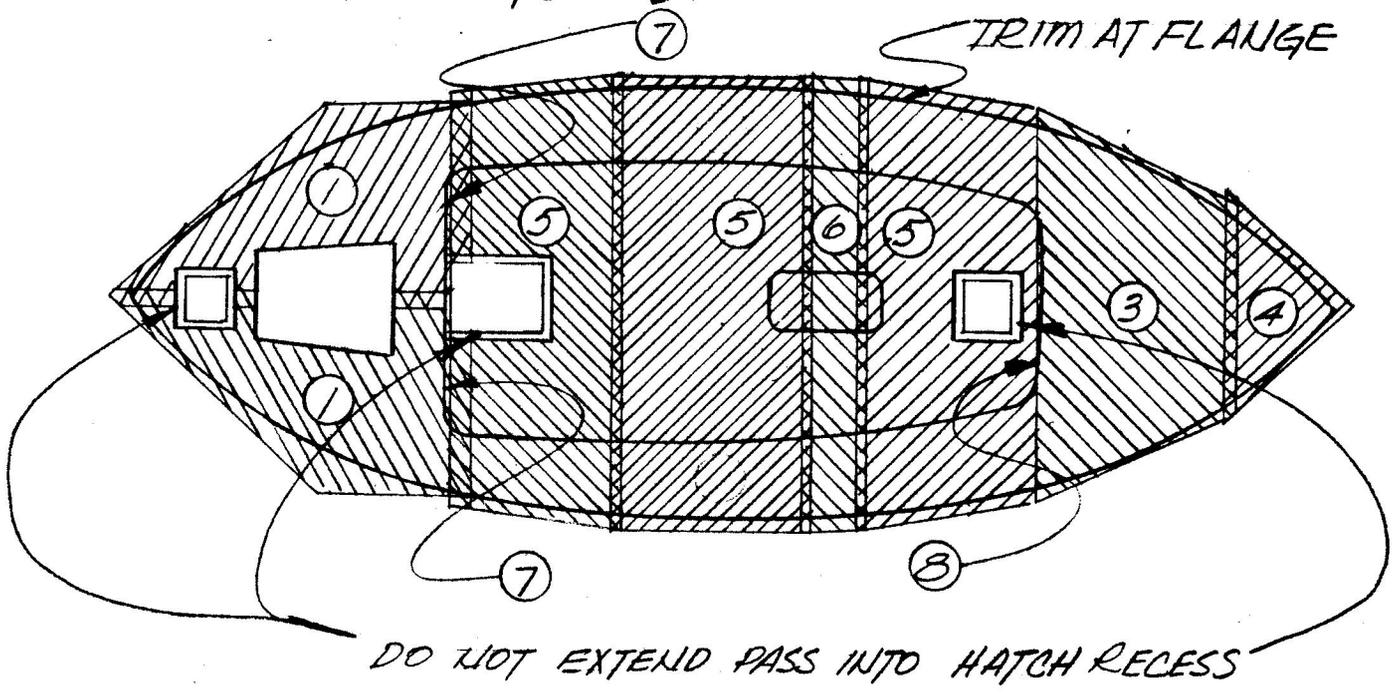


DO NOT EXTEND PASS INTO HATCH RECESS
 ALL OVERLAPPING EDGES TO BE FEATHERED

DECK - THIRD LAMINATION AND FIFTH LAMINATION



ALL PASSES TO BE OF 1 1/2 OZ MAT AND 21.7 OZ ROVING
 GAL RESIN REQUIRED
 GAL CATALYST REQUIRED
 MEN REQUIRED
 HOURS REQUIRED



DO NOT EXTEND PASS INTO HATCH RECESS

DECK - SIXTH LAMINATION

LAMINATE ALL HATCHES WITH 6" MAT TAPE
AND 6" CLOTH TAPE.

GAL. RESIN REQUIRED-

GAL CATALYST REQUIRED-

MEN REQUIRED-

HOURS REQUIRED-

